



Dart Aerospace Ltd.
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MAY 31 2018

D206-642-257
Job Sheet 178392



Part No: D206-642-257

Job Qty: 2 ea

Part Name: Standard Wearplates, High Gear 206A/B Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG-REV Q SHEET 27 IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/4/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 07 2018
110	Packaging	2 pcs		6/4/18	0.00	0.00	Packaging1-2		JUN 01 2018
120	QC	2 pcs		6/4/18	0.00	0.00	QC4		JRB
125	DC	2 pcs		6/4/18	0.00	0.00	DC		JRB DAS
130	Packaging	2 pcs		6/4/18	0.00	0.00	Packaging3-1		28
140	QC21-FG	2 Ea		6/4/18	0.00	0.00	QC21		9-89

Part Op 125 - Photocopy bluefile & type labels per PPP D206-642-257 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-257

21 JUN 06 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3537-1	Wearpad	8 Ea (4 ea)	90-Start up Operation	5053117
D3537-3	Wearpad	2 Ea (1 ea)	90-Start up Operation	500552
D4956-13	Wearplate Fwd	2 Ea (1 ea)	90-Start up Operation	5031901
D4956-21	Wearplate Center	2 Ea (1 ea)	90-Start up Operation	5050522
D4956-33	Wearplate Aft	2 Ea (1 ea)	90-Start up Operation	5050576
MS27039C1-08	Screw	88 Ea (44 ea)	90-Start up Operation	5036485
NAS1149C0332R	Washer	88 Ea (44 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3537-1	8	142	0
	D3537-3	2	40	0
	D4956-13	2	10	0
	D4956-21	2	6	0
	D4956-33	2	6	0
	MS27039C1-08	88	386	0
	NAS1149C0332R	88	6,785	0

Part Specifications

Specifications could not be found.



Container No: S077277



Part: D206-642-257

Job No: 178392

Serial No/Batch: S077277

Revision:

Inspector:

Exp Date:

Instructions: 06/01/2018

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Date: 06/01/18

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2846	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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REFERENCE ONLY